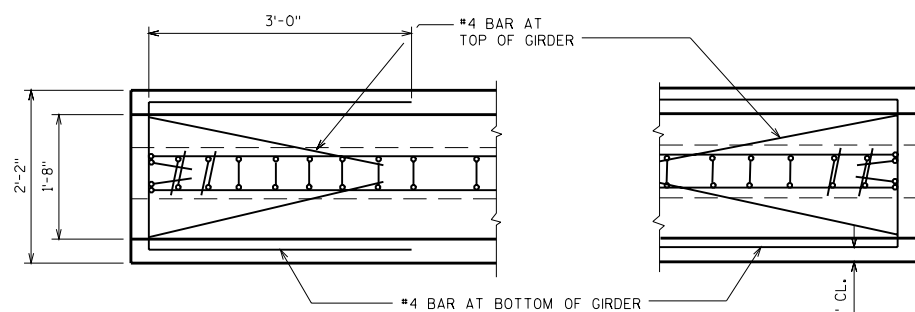


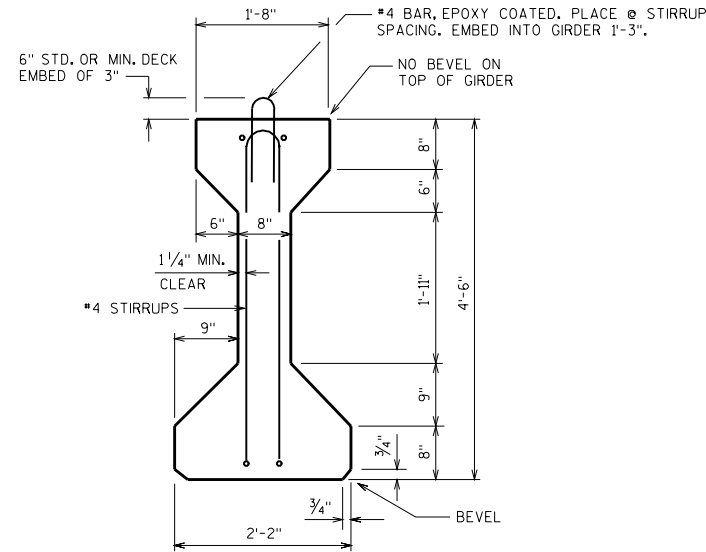
SUPPORT WITH STEEL
OR ELASTOMERIC BRGS.

SUPPORT WITH
1/2" ELASTOMERIC BEARING PAD

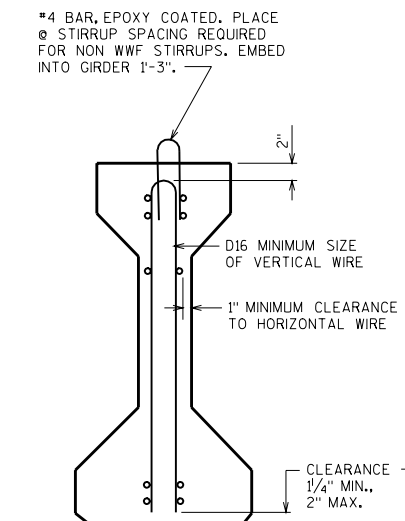
SIDE VIEW OF GIRDER



TOP VIEW OF GIRDER



SECTION THRU GIRDER



SECTION THRU GIRDER
SHOWING WELDED WIRE FABRIC (WWF) STIRRUPS

GENERAL NOTES

THESE NOTES APPLY TO ALL GIRDERS.

THE GIRDERS SHALL BE PROVIDED WITH A SUITABLE LIFTING DEVICE FOR HANDLING AND ERECTING THE GIRDERS. ALL GIRDERS SHALL BE CAST FULL LENGTH AS SHOWN.

STRANDS SHALL BE FLUSH WITH END OF GIRDER. ENDS OF STRANDS SHALL BE PAINTED WITH NON-STAINING GRAY NON-BITUMINOUS JOINT SEALER. THIS APPLIES ONLY TO THOSE ENDS OF GIRDERS THAT ARE FINALLY EXPOSED.

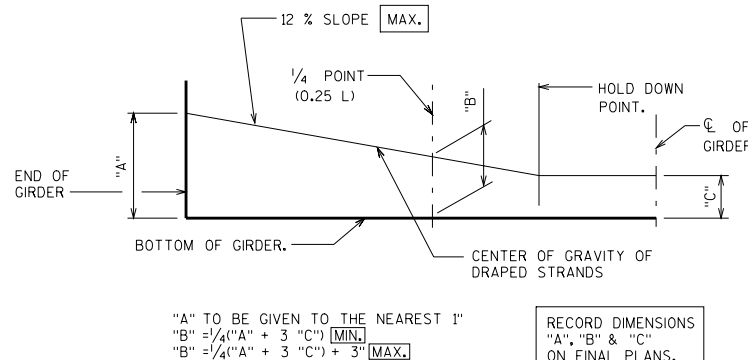
TOP OF GIRDER TO BE ROUGH FLOATED AND BROOMED TRANSVERSELY FOR BONDING TO THE SLAB, EXCEPT THE OUTSIDE 2" OF GIRDER, WHICH SHALL BE TROWEL FINISHED.

SPACING SHOWN FOR #4 STIRRUPS IS FOR GRADE 60 REINFORCEMENT. IF THE FABRICATOR WANTS TO BUILD A BAR STEEL CAGE BY WELDING LONGITUDINAL REINFORCEMENT TO THE #4 STIRRUPS, TWO OPTIONS ARE AVAILABLE:

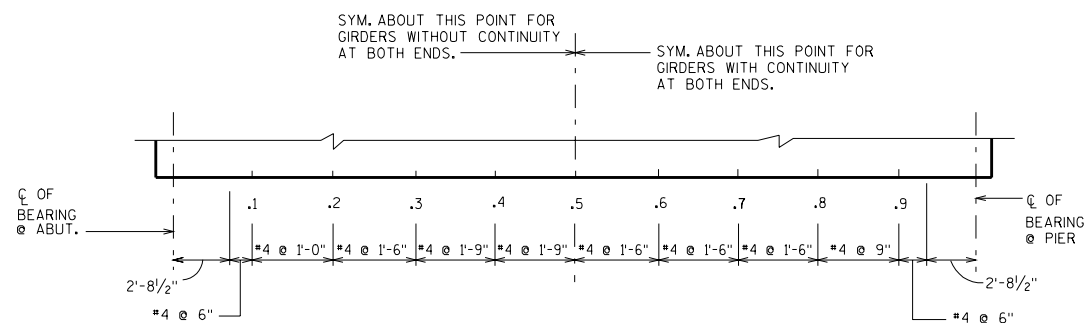
1. USE ASTM A706, GRADE 60 REINFORCEMENT AND THE STIRRUP SPACING AS SHOWN ON THE PLANS.
2. USE ASTM A615, GRADE 40 REINFORCEMENT AND A MODIFIED STIRRUP SPACING SUBMITTED TO AND APPROVED BY THE STRUCTURES DEVELOPMENT SECTION.

AN ALTERNATE EQUIVALENT OF WELDED WIRE FABRIC (WWF) MAY BE SUBSTITUTED FOR THE STIRRUP REINFORCEMENT SHOWN, UPON APPROVAL OF THE STRUCTURES DEVELOPMENT SECTION.

WELDED WIRE FABRIC SHALL CONFORM TO THE REQUIREMENTS OF ASTM A497.

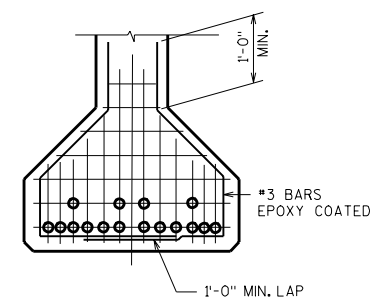


LOCATION OF DRAPED STRANDS



MAXIMUM STIRRUP NUMBER REQUIREMENTS

VALUES SHOWN ARE FOR STIRRUPS FOR 85'-0" SPANS AND 12'-11" GIRDER SPACING, HS20 LOADING. DESIGN STIRRUPS FOR ALL OTHER CASES. USE #4 BARS AT 1'-9" AS MINIMUM STIRRUP AREA.



DETAIL A

54" PRETENSIONED GIRDER DETAILS

STATE OF WISCONSIN
DEPARTMENT OF TRANSPORTATION
STRUCTURES DEVELOPMENT SECTION

APPROVED: _____

DATE:
12/99

STANDARD 40.13

Stanley W. Wernke